



Issue 1

PRO-TFD5-NT

Item	Qty	Description
A	1	PRO-TFD5-NT STEP
B	2	Handed Side Arms
C	8	M12 x 100 Bolts, 4 Nyloc Nuts & 4 S/P Washers
D	4	M12 x 40 Bolts & Nyloc Nuts
E	16	12 x 25 Flat Washers
F	8	12 x 40 Flat Washers
G	8	Black M12 Bolt Caps

1. Lower the spare wheel to gain access to the mounting points
2. Remove the two fixings either side fixing the bumper brackets to the chassis members.
3. Using Item C with Item E fix Items B to each correct chassis member using two of Item F either side as spacers on the upper mounting points only.
4. Using Item D with Item E and Item F loosely assembly the fixing through the forward mounting point only leaving the fixing loose enough to enable you to slide Item A through the open slot.
5. Using Item D with Item E and Item F fix Item A to Item B.
6. Fully tighten all fixings ensuring the Pro-Step is rigid, square and secure.

