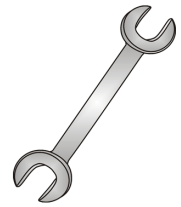




# PRO-STEP™

## Fitting Instruction



Issue 1

### PRO-TP3-NT

Item	Qty	Description
A	1	PRO-TP3-NT STEP
B	2	Handed Side Arms
C	2	Handed Chassis Brackets
D	2	M14 Clamp Plates
E	2	40mm O/D x 25mm Spacer Tubes
F	2	19mm O/D x 92mm Spacer Tube (MAXI ONLY)
G	2	M12 x 130 Bolts & Nyloc Nuts
H	2	M14 x 70 Bolts, 14 x 27 Flat Washers & S/P Washers
J	6	M12 x 50 Bolts & Nyloc Nuts
K	8	12 x 25 Flat Washers
L	8	12 x 40 Flat Washers
M	6	Black M12 Bolt Caps

1. Remove the existing square rubber bungs from the rear underside of each chassis member. (Note: offside rubber bung is located in the towing eye).
2. Locate item **D** into each square hole and using the 'flexi' strap, trap captive plate centrally into position.
3. Using Item **H** loosely fix Items **C** to each correct chassis ensuring Item **E** is fitted between the chassis and Item **C**.
4. Using Item **J** with Item **K** and Item **L** fix Items **B** to Items **C** at the forward mounting point only leaving the fixing loose enough to enable you to slide Item **A** through the open slot.
5. Using Item **G** with Items **K** and Items **L** fix Items **B** to each chassis member. (**NOTE:** this mounting point will need to be drilled and reinforced using Item **F** on MAXI Vans ONLY).
6. Slide Item **A** between Items **B** and fix in place using Items **J** with Items **K** and Items **L**.
7. Fully tighten all fixings ensuring the Pro-Step is rigid, square and secure.

