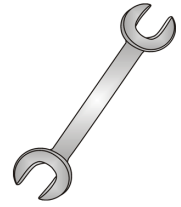




# PRO-STEP™

Fitting Instruction



Issue 2

## PRO-TVAUX1-NT

Item	Qty	Description
A	1	PRO-TVAUX1-NT STEP
B	2	Handed Side Arms
C	4	M14 x 40 x 1.5 Bolts & S/P Washers (2014>)
C1	4	M10 x 40 Bolts & S/P Washers (2001 – 2014)
D	4	M12 x 45 Bolts & Nyloc Nuts
E	4	12 x 25 Flat Washers
F	4	12 x 40 Flat Washers
G	4	10 x 25 Flat Washers
H	4	14 x 27 Flat Washers
J	8	Black M12 Bolt Caps

1. 2001 – 2014 Using Item **C1** with Item **G** fix Items **B** to each correct chassis member.
2. 2014> Using Item **C** with Item **H** fix Items **B** to each correct chassis member.
3. Using Item **D** with Item **E** and Item **F** loosely assembly the fixing through the forward mounting point only leaving the fixing loose enough to enable you to slide Item **A** through the open slot.
4. Using Item **D** with Item **E** and Item **F** fix Item **A** to Item **B**.
5. Fully tighten all fixings ensuring the Pro-Step is rigid, square and secure.

