

# Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting



Issue 7

## TIVE5 IVECO DAILY 30S – 35S 35C – 40C – 50C

Only to be fitted to vehicles with a double skin chassis other than the 35S 3520

Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	C	2	M16 x 55 Bolts & Nyloc Nuts
B	2	Handed Side Arms	D	6	M12 x 40 Bolts (Grade 10.9) & Nyloc Nuts
			E	8	M12 x 40 Bolts (Grade 10.9) & Nyloc Nuts
			F	16	12 x 40 Flat Washers
			G	16	12 x 25 Flat Washers
			H	4	25 O/D x 94mm Long Spacer Tube
			J	2	M12 x 130 x 1.25 Bolts & S/P Washers
			K	2	M12 x 140 Bolts & Nyloc Nuts

### TOWBAR INSTALLATION:

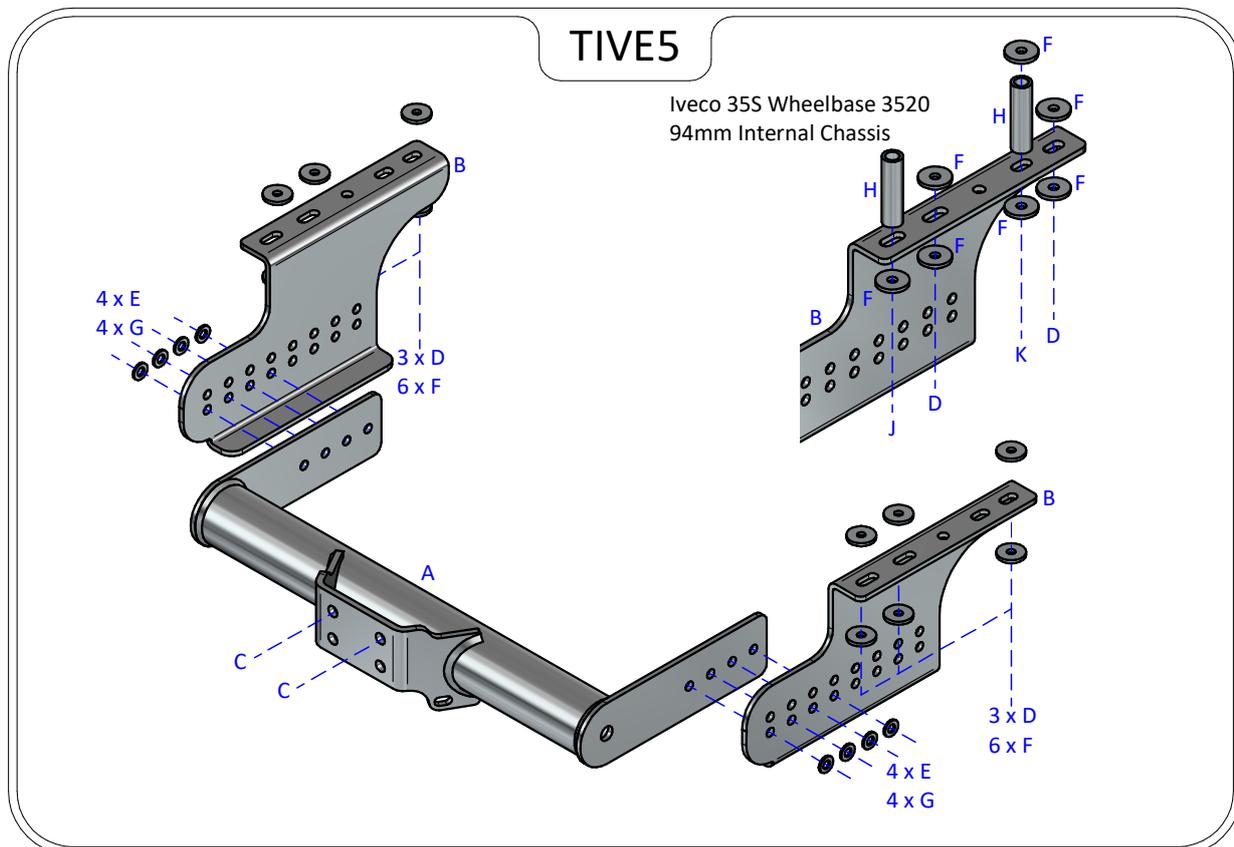
1. Inspect vehicles rear chassis members and ensure they are double skin and clean of any underseal / grease.
2. Using Item **D** with Item **F** fix Items **B** to each correct chassis member.
3. Using Item **E** with Item **G** fix Item **A** between each side arm (Items **B**).
4. Fully tighten all fixings ensuring the Towbar is rigid square and secure.
5. Using Item **C** fix desired Towball to Item **A** and fully tighten.

#### Note:

Recommend the use of our PRO-TOW range. These are all rated at 21kN and cover all vehicle variants.

### TOWBAR INSTALLTION 35S WHEELBASE 3520: (Single Skin 94mm Internal Chassis)

1. Remove the rearmost fixing securing the top face of the chassis to the body.
2. Insert Item **H** between the chassis member in line with the rearmost mounting point and fix Items **B** using Item **J** with Items **F**.
3. Insert Item **H** between the chassis member in line with the fourth mounting point and fix Items **B** in place using Item **K** with Items **F**.
4. Using Items **B** as jigs drill the forward most mounting point through the lower face only.
5. Using Items **D** with Items **F** fix Items **B** at the remaining two points either side.
6. Using Item **E** with Item **G** fix Item **A** between each side arm (Items **B**).



### Note:

1. Recommended Torque Setting for M12 Grade 10.9 -130 Nm. (For other Torque Settings see notes overleaf.)
2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.